



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW2905G00232-3G-7
Job Sheet 177856



Part No: RBW2905G00232-3G-7

Job Qty: 10 ea

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/18/18

Job Tracking No:

Due Date: 6/25/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW2905G00232-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	6/25/18	6/25/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	10 pcs	6/25/18	6/25/18	0.00	2.50	Small Fab-9		MLC
110	QC	10 pcs	6/25/18	6/25/18	0.00	0.00	QC5		SB
130	Packaging	10 pcs	6/25/18	6/25/18	0.00	0.00	Packaging3-2		SA 18-6-26
140	QC21-SA	10 Ea	6/25/18	6/25/18	0.00	0.00	QC21		DA JUN 26 2018

Part Op 100 - 1- Bend tube as per DWG 2- Assemble as per DWG RBW2905G00232-3G 3-Flare tube end for #8 flare fitting
Descriptions: 130 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.049	304 Round Tube .500 X .049W	5 ft (.5 ea)	90-Start up Operation	5085862
8 BTX-S	Flare Nut, Steel 23	10 Ea (1 ea)	100-Small Fab	885062548 23 5052240
8 TX-S	Sleeve 23	10 Ea (1 ea)	100-Small Fab	815062549 23 5052241

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.500W.049	5	117	0
100-Small Fab	8 BTX-S	10	24	0
	8 TX-S	10	24	0

Part Specifications

Specifications could not be found.

Plex 6/25/18 8:20 AM dart.logan.david



Container No: S083863



Part: RBW2905G00232-3G-7

Job No: 177856

Serial No/Batch: S083863

Revision: 2

Inspector:

Exp Date:

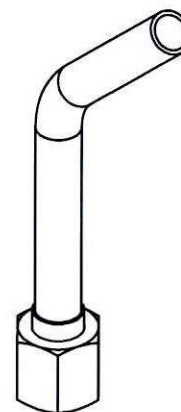
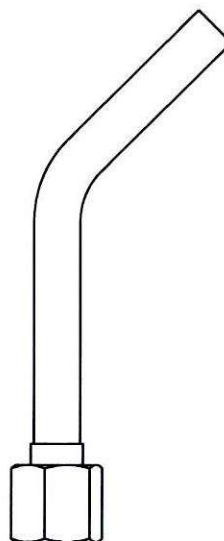
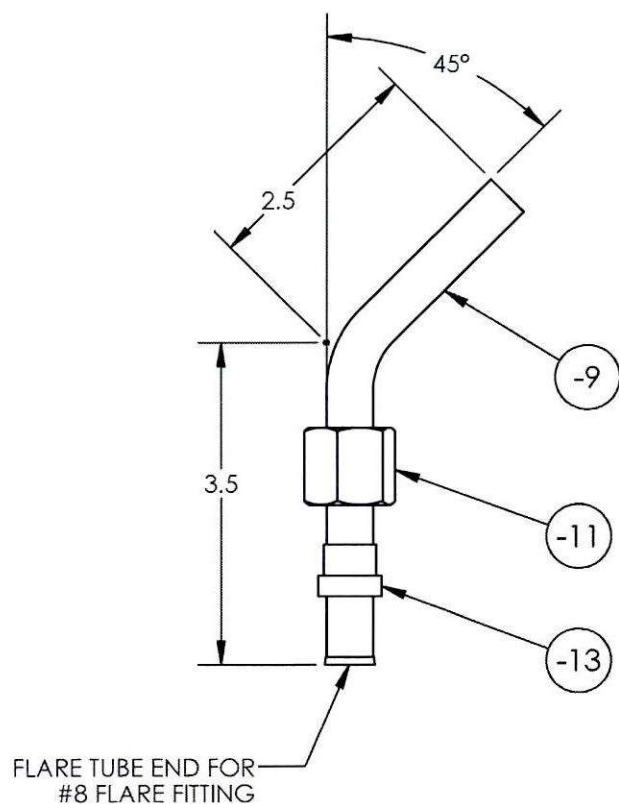
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/25/10

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



(-7)
TUBE ASSEMBLY

DART AEROSPACE	
TITLE ADAPTER ASSY, PCM RETURN LINE	
DWG NO. RBW2905G00232-3G-7	REV 2
MAT'L	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weir</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:4	DATE 3/3/2011
SHEET 2 OF 2	